



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-1100-5
Job Sheet 172900



Part No: C250-1100-5

Job Qty: 20 ea

Part Name: Side Plate Bumper Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C250-1100-1 REV.0 IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/8/18	0.00	0.00	Start Up Waterjet		pc 18/02/27
110	Waterjet	20 pcs		3/9/18	0.00	2.00	Waterjet 2 OMAX		pc 18/02/27
120	QC	20 pcs		3/9/18	0.00	0.00	QC2 Waterjet-1		pc 18/02/27
170	QC	20 pcs		3/9/18	0.00	0.00	QC8-1		pc 18/02/27
220	Packaging	20 pcs		3/9/18	0.00	0.00	Packaging3		MAR 01 2018
230	QC21-SA	20 Ea		3/9/18	0.00	0.00	QC21		MAR 05 2018

Part Op Descriptions: 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: ☐ Prog Rev: ☐ 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.375	Hot Rolled Steel Plate 0.375" (44W)	2.6000 sf (.13 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.375	3	44	0

Part Specifications

Specifications could not be found.

Plex 2/28/18 1:42 PM Dart.lajeunesse.marie

DART
AEROSPACER
Container No. S046518
Part: C250-1100-5
Serial No./Batch: S046518
Inspector:
Revision: 0
Job No.: 172900

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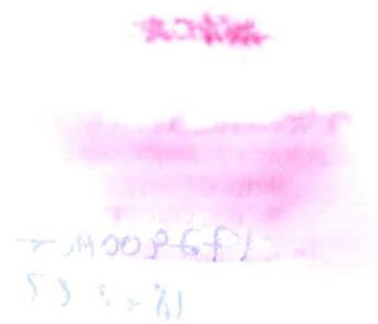
Date: 02/28/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

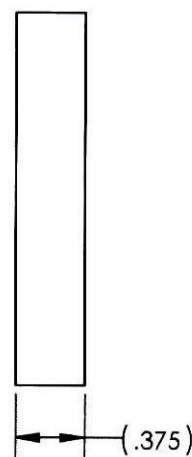
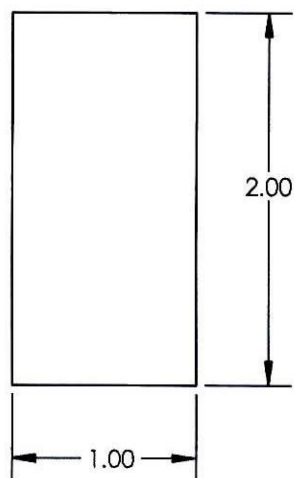
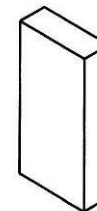
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
	AS DRAWN BY APICAL	6/25/2013	CFS



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172900ML5

18-02-07

(C250-1100-5)

SIDE PLATE-BUMPER BRACKET

 RED BARN MACHINE	
TITLE SIDE PLATE-BUMPER BRACKET	
DWG NO. C250-1100-5	REV
MAT'L 1018 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: APICAL APPROVED <i>D Wed</i> HEAT TREAT FINISH SEE C250-1100 SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2	DATE 6/23/2004 SHEET 3 OF 3